

PP 2-32/100-4

PNEUMATIC DOVETAIL ROUTING MACHINE



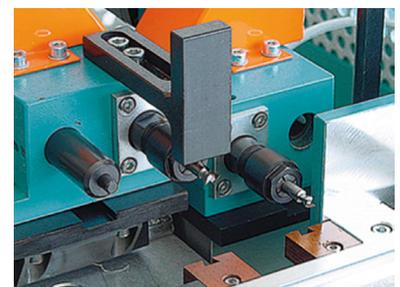
Free-standing version with solid cast table and large working surface at a comfortable working height. With four router units which router two work-pieces on each machine cycle, each with two dovetail slots, for Hoffmann Key sizes W-1/2/3/4. Finely adjustable router spindle centres from 32 mm to 100 mm. When routing cornice profiles the inner and outer sets of routers can be set at different routing heights.

Function

The automatic machine cycle is actuated by pressing the footpedal. The positioned work-piece is clamped and the units rout to the pre-set depth and then return to their home position. The work-piece is then released. The centre-fence and the routing depth are selected manually. The router crosscentres are positioned manually with the aid of a lead screw and digital counter.

Technical data

Electric power	3ph/N/PE 230/400 V 50/60Hz 4.0 kW
Pneumatic	6 bar
Motors	4 x 1000 W
Motor speed	34.000 1/min.
Control	pneumatisch
Clamping	pneumatisch
Work-piece height	150 mm
Router depth	0 - 115 mm
Extraction port	Ø 100 mm
Hoffmann Key sizes	W 1 / 2 / 3
Dimensions W/D/H	1000 / 750 / 1500 mm
Weight	240 kg
Order No.	W 108 5000



Router positioning

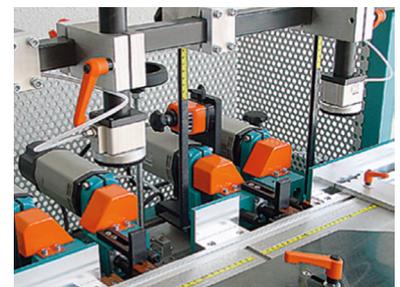


Table view

Technical changes without notice.



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